

Junior stainless steel Moulding set

DMJ-00100 DMJ-00101
DMJ-00102

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Before using this equipment, read this instruction manual carefully. If you have any questions, please contact Gildewerk.

- DMJ-00100 Junior Moulding set complete with beakers
- DMJ-00101 Stainless steel beaker 1,5l
- DMJ-00102 Stainless steel beaker 1,7l

Product description

With the junior moulding set, you can simultaneously warm 6 beakers filled with wax or moulding soap using the au-bain-marie method.

The set consists of the following components:

- Stainless steel base urn with insulating coat
- 5 stainless steel beakers with handles with volumes of app. 1,5l
- 1 stainless steel beaker with handle with a volume of app. 1,7l
- 1 condenser ring
- 1 stainless steel rack

The junior moulding set urn heats its contents according to the safe au-bain-marie method, which takes place in water. As a result, the heated contents can never exceed 100 °C. The urn is fitted with a 1800 Watt, 230/240 Volt element.

The temperature is adjusted with the help of a thermostat which is connected to an indicator lamp. A cut-out protection prevents overheating.

The junior moulding set is provided with an insulating coat made of heat-proof foam. This insulating coat maintains the temperature of the contents for a longer period of time, decreases the energy consumption of the urn by up to 35% and increases the useful life of the thermostat. In addition, the exterior of the urn is cooler to the touch.

Installation

1. place the moulding set in the desired position without its accessories
2. place the stainless steel rack inside the urn
3. fill the urn with hot or cold water
4. place the condenser ring on the urn
5. place the beakers in the urn with the taller beaker in the middle
6. set the thermostat dial to zero and insert the plug into an alternating current 230/240 V socket with a capacity of at least 10A

Please note!

- Only connect the appliance to an alternating current 230/240 V socket with a capacity of at least 10A
- Make sure that the circuit can handle the load, especially if other appliances are in use
- Turn off the urn by removing the plug from the socket. Do not simply adjust the thermostat
- Make sure that the electrical cord is not wedged underneath the appliance
- Never submerge the urn in water when cleaning
- Regularly monitor the urn's water level and add water if necessary
- Refresh the water in the urn at least every three months and descale it at the same time

- Keep a log of all maintenance-, monitoring- and cleaning activities
- Do not place any flammable substances around the appliance

Directions for use

1. Fill the beakers with wax or moulding soap
2. Place the beakers in the junior moulding set. Make sure that the water level reaches to just below the condenser ring. Add water if necessary
3. Set the thermostat dial to the correct temperature. For wax a maximum of 90 °C, for moulding soap a maximum of 60 °C
4. Add colourant and/or perfume according to the recipe
5. Once the contents are melted throughout, stir well
6. After use, remove the plug from the socket. Do not leave the moulding set constantly on. This considerably shortens the useful life of the urn!

Cleaning the urn

1. Remove the beakers from the urn
2. Allow the water in the urn to cool
3. If the urn has been used for wax, there might be wax residue in a set layer on top of the water. Remove this residue
4. Remove the rack from the urn and pour the water from the urn
5. Clean the inside of the urn with absorbent paper towel
6. Refill the urn with fresh water
7. Place the condenser ring on the urn and replace the beakers

Cleaning the beakers

1. If used for moulding soap, remove the soap residue from the beakers with hot water
2. If used for wax, wipe away the warm wax with absorbent paper towel. The beakers can also be cleaned in the Gildewerk cast cleaner

Electrical devices must be inspected regularly. Electrical devices with heating are subject to shrinking and stretching. Annual maintenance is therefore necessary

EG-Verklaring van overeenkomst



Manufacturer:

Gildewerk BV

Address:

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The Netherlands**

Hereby declares that,

**DMJ-00100 Junior Moulding
Set complete with beakers**

complies with the stipulations found in the following EC directives, these being the most recently amended:

- EMC-directive 89/336/EEC, 91/263/EEG, 92/31/EEC and 93/68/EEC
- Low voltage directive 73/23/EEC en 93/68/EEC

and that the following standards have been met:

- EN 55014 (1995)
- EN 55104 (1995)
- EN 61000-3-3 (1995)
- EN 60335

Finalised in Haarlem on
1 September 2010

M.L.J. Teunissen
Directeur

Gildewerk Junior circuit diagram

- S1 Regulating thermostat
30-114°C
- S2 Overheating protection 200°C
- L1 Indicator lamp
- E1 Heating element 1900 W

